

# Work Order ID 66101

Friday, February 04, 2011 12:34:15 PM

Page 1

Item ID: D3183-045

Accept

Revision ID:

Item Name: Bearing Assembly

Setup Start

Stop

Start Date: 2/4/2011 Start Qty: 5.00

Required Date: 2/4/2011 Req'd Qty: 5.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3183

Rev C1

130

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

mk 11-2204 (5)

140

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

5  
11-02-03

150

0.00



Identify as per dwg & Stock Location: \_\_\_\_\_

Packaging

Memo

0.00

Packaging

11-4/4 (5)

**Work Order ID 66101**

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Item ID: D3183-045

Accept

Revision ID:

Item Name: Bearing Assembly

Start Date: 2/4/2011 Start Qty: 5.00

Required Date: 2/4/2011 Req'd Qty: 5.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

| Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---------|--------|-----------|------------|------------|---------------|-------------|
|---------|--------|-----------|------------|------------|---------------|-------------|

160

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

OK 11/02/04  
MF  
11-02-04

# Picklist Print

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Work Order ID: 66101

Parent Item: D3183-045

Parent Item Name: Bearing Assembly



Start Date: 2/4/2011

Required Date: 2/4/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP A 04.02.18 New issue! IKJ/DSI

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D3183-5                         |                        | Manufactured  | No          |                     |                  | 110             | Each               | 32.0000        | 1           | 5            |               |                |        |



Bearing

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

ST236

32

47606

1

52135

2

64125

29

Each

19.0000

MF 11-02-04  
5

D3183-9



Cap

Manufactured No

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

ST236

19

58327

1

62981

8

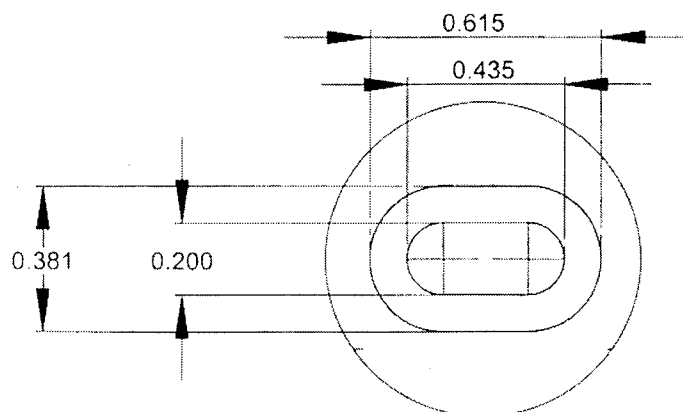
65900

10

MF 11-02-04



|                         |                         |  |                        |
|-------------------------|-------------------------|--|------------------------|
| DESIGN<br>[Signature]   | DRAWN BY<br>[Signature] | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>[Signature]  | APPROVED<br>[Signature] | DRAWING NO.<br><b>D3183</b>                              | REV. C<br>SHEET 4 OF 4 |
| DATE<br><b>04.02.17</b> |                         | TITLE<br><b>BRACKET ASSEMBLY</b>                         | SCALE<br>1:1           |

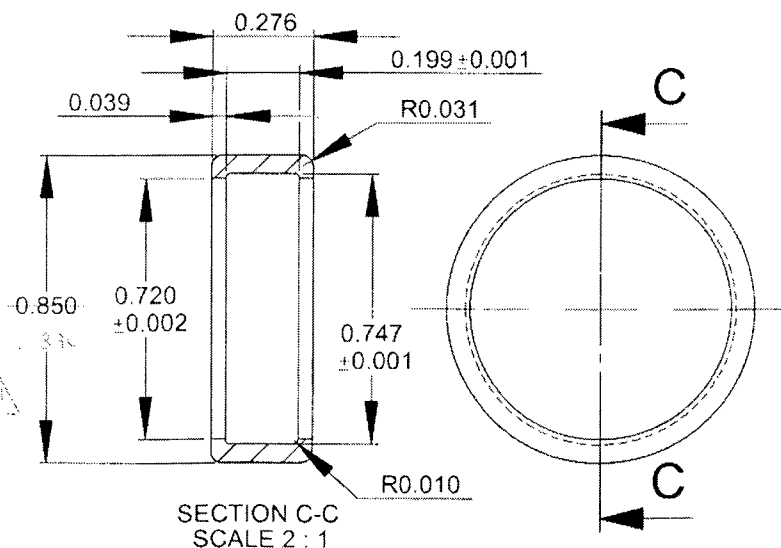
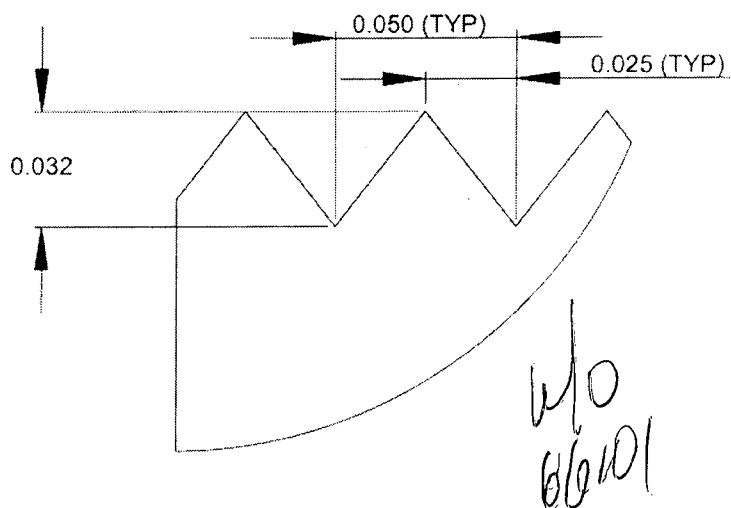


DETAIL A (2 : 1)

RELEASED  
11 04 23 21

**DEO ATTACHED**

DETAIL B (20 : 1)



**D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3183-045 BEARING ASSEMBLY**

- 1) ASSEMBLE D3183-5 BEARING AND  
D3183-9 CAP

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